### Welcome to...

# CHD vs CFA

How To Decide The Winner...

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# RBL'S

# **PRESENTERS**



James Cowburn

Regional Technical Manager



Andrew Preece
National Business Development Manager



Megan Goodchild

Marketing Executive



# WHAT ARE WE COVERING?

Our Business

What is CHD?

The History

Case Study Examples

Let's Recap!

Q&A

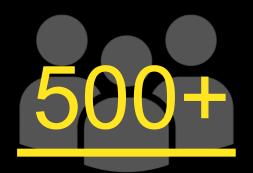




# ROGER BULLIVANT LIMITED

AT A GLANCE

Total employees.



Linear metres of precast beam manufactured annually.

>250,000 LM

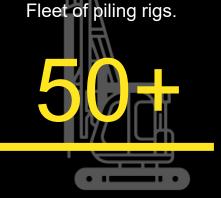
Providing piling and foundation solutions in the residential sector.



RBL has the capacity to manufacture over 1 million metres of precast pile every year.



100% of precast products manufactured with low carbon concrete.



100%

Providing piling and foundation solutions for various commercial projects.





### **OUR PRODUCTS**

### WHAT WE DO

**PILING** 

- Driven Precast Concrete Piles
- <u>Driven Steel Tubular Piles</u>
- RB Combipile
- <u>Continuous Helical Displacement</u> Piles (CHD)
- <u>Continuous Displacement Auger</u> Piles (CDA)
- Continuous Helical Auger Displacement Piles (CHAD)
- Continuous Flight Auger Piles (CFA)
- Contiguous Piled Retaining Walls

GROUND IMPROVEMENT



- Vibro Stone Columns
- Controlled Modulus Rigid Inclusions (CMRIs)

# FOUNDATION SYSTEMS



- RBeam Precast Concrete Ground Beams
- Precast Caps

# RESTRICTED ACCESS



- Sectional Flight Auger (SFA)
- Bottom Driven Minipiles
- ODEX Piles
- Jack Piles & Jack Pile Raft
- Grundomat Piles
- Drill Bar Piles
- Underpinning

# LOCAL KNOWLEDGE

# **NATIONAL SUPPORT**







# What is CHD?



# CONTINUOUS HELICAL DISPLACEMENT (CHD) PILES

"CHD is a cast insitu concrete, augered displacement system, formed with a central core and a continuous outer helix."



# **INSTALLATION PROCESS**

#### STEP 1

**Drilling the pile bore** – the CHD 'bullet' tool, with a helical flight, is rotated into the ground using a high-torque rotary head.

#### STEP 2

Pumping concrete under pressure – concrete is pumped down the hollow shaft as the tool is removed forming a continuous helix around a central core.

#### STEP 3

**Clearing surface heave and waste –** remove any excess material from pile formation to complete installation.

#### STEP 4

**Inserting reinforcement** – a reinforcement cage is inserted into the bore to cater for the design loading.





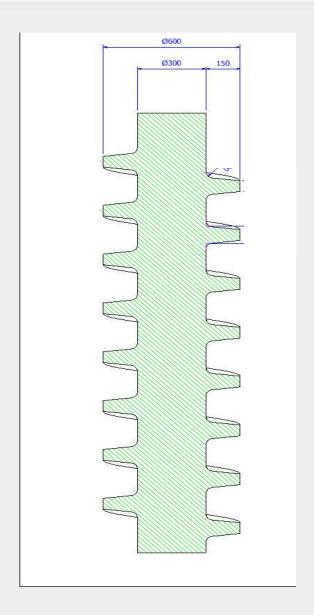
# THE DESIGN

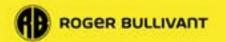
• 300/600mm

• 400/700mm

Geotechnical design

• Structural design - core

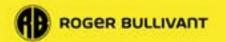




# THE DESIGN

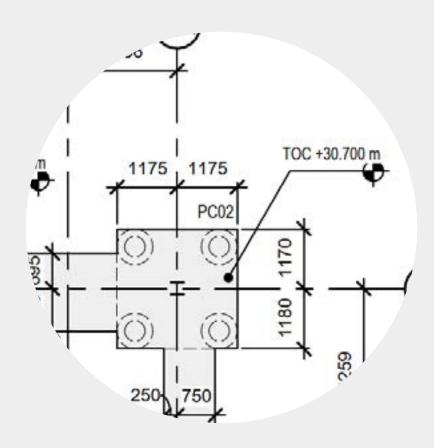
- 300/600mm up to 1200kN (SLS)
- 400/700mm up to 2400kN (SLS)
- Depths up to 26m





## THE DESIGN

- Layout standard 3d
- Based on nominal diameter
- 300/600mm spacing = 1350mm
- 400/700mm spacing = 1550mm
- 300/600mm equivalent to 450mm CFA
- 400/700mm equivalent to 600mm CFA



# CHD – Ground Conditions



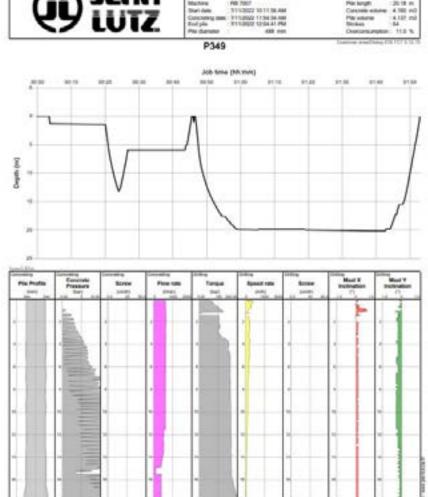


# THE RIGS

- In house designed
- Fully computerised installation

Capable of CHD and CFA





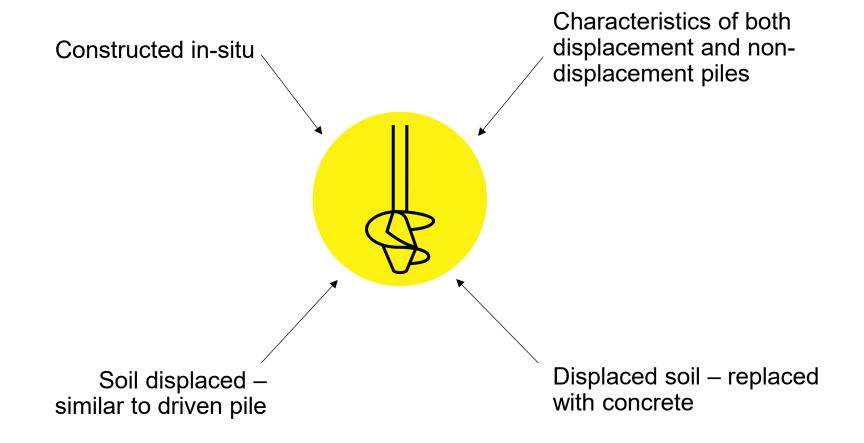


# The History



# **AUGERED DISPLACEMENT**

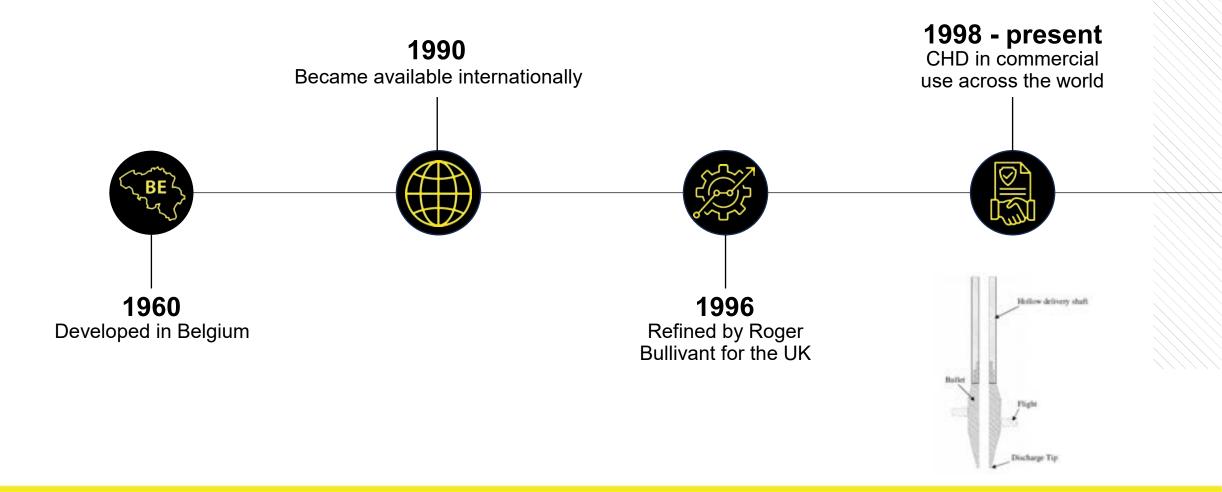
# **PILES**





# **AUGERED DISPLACEMENT**

# **PILES**





# THE FACTS



CHD is exceedingly efficient in load carrying.



It has been in commercial use for over 25 years.



Numerous, award-winning scientific papers explore the design and installation of the method over that time.



Settlements are no more than other methods of piling.



Significant time savings can be made due to shorter piles.



Carbon emissions per tonne are half those CFA piles.



Minimal arisings benefit the environment and reduce further transport emissions.



# Case Studies



# **UNION PARK, HAYES, UK**





# **UNION PARK, HAYES, UK**



#### **Project Overview**

- Ark Data Centre
- £600m investment
- Sustainable
- Renewable Energy
- Perfect Fit
- Reduced Concrete
- Saving eCO<sub>2</sub>

# UNION PARK, HAYES, UK



#### **Project Overview**

- Ark Data Centre
- £600m investment
- Sustainable
- Renewable Energy
- Perfect Fit
- Reduced Concrete
- Saving eCO<sub>2</sub>



# Ground Conditions & Design

- London Clay
- 2,900 nr piles
- 300/600 & 400/700
- <2400kN
- 75kN shear
- <23m

# UNION PARK, HAYES, UK



#### **Project Overview**

- Ark Data Centre
- £600m investment
- Sustainable
- Renewable Energy
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# Ground Conditions & Design

- London Clay
- 2,900 nr CHD piles
- 300/600 & 400/700
- <2400kN
- 75kN shear
- <23m
- 458 nr Secant piles
- <8.0m & 13.5m



#### **Environmental Impact**

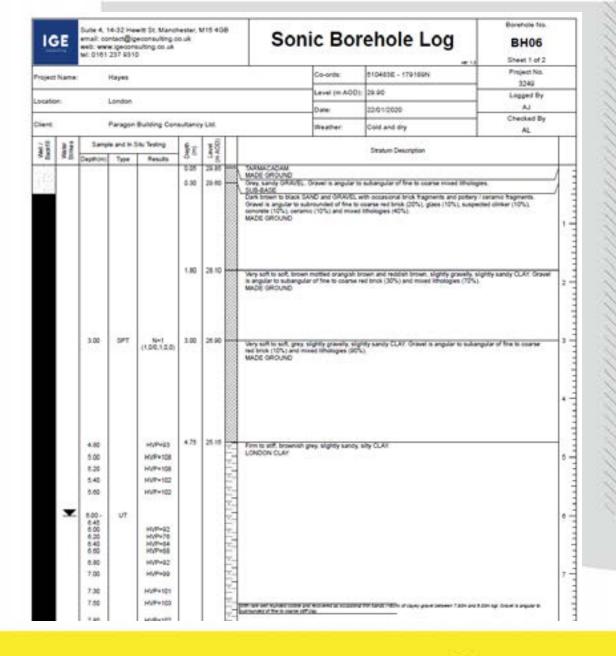
#### Concrete:

- CFA 10m³ per pile
- CHD 4.4m³ per pile
- Saving 16,800m<sup>3</sup>
- Saving 3,600t CO<sup>2</sup>
- Saving 33,000t waste (spoil)

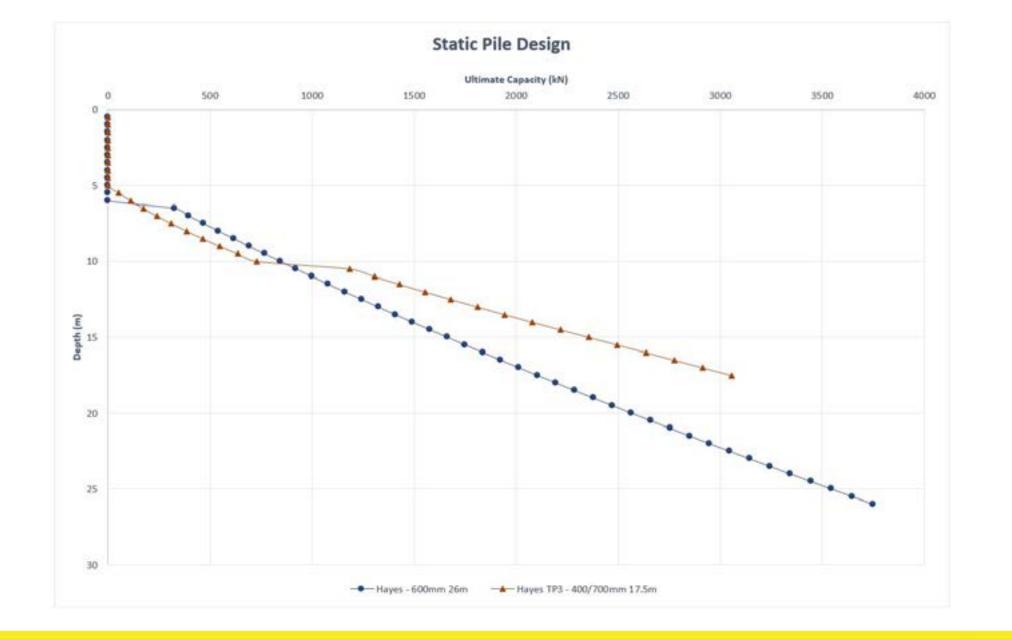


# UNION PARK, HAYES, UK

- Over consolidated London Clay
- 400/700mm CHD
- 600mm CFA
- Two piles similar capacity
- CHD 17.5m
- CFA 26m
- Thames Water Asset
- Same Rig











## **ORBISTON COMMUNITY HUB**

**Client:** Morgan Sindall

Client requirements: Tender design 600mm dia CFA piles

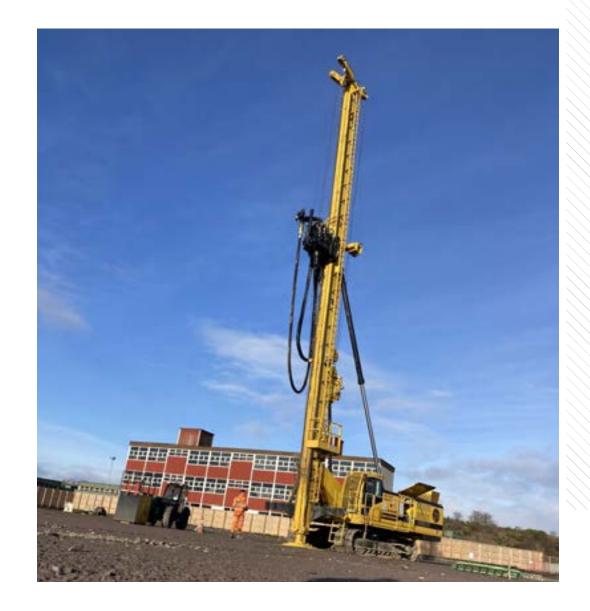
to 16m

**Expertise:** RBL proposed 300/600mm and 400/700mm

CHD piles to 8m

Sustainability benefits: Replaced up to 70% of Portland Cement (CEMI) in the original concrete mix with Ground Granulated Blast Furnace Slag (GGBS)

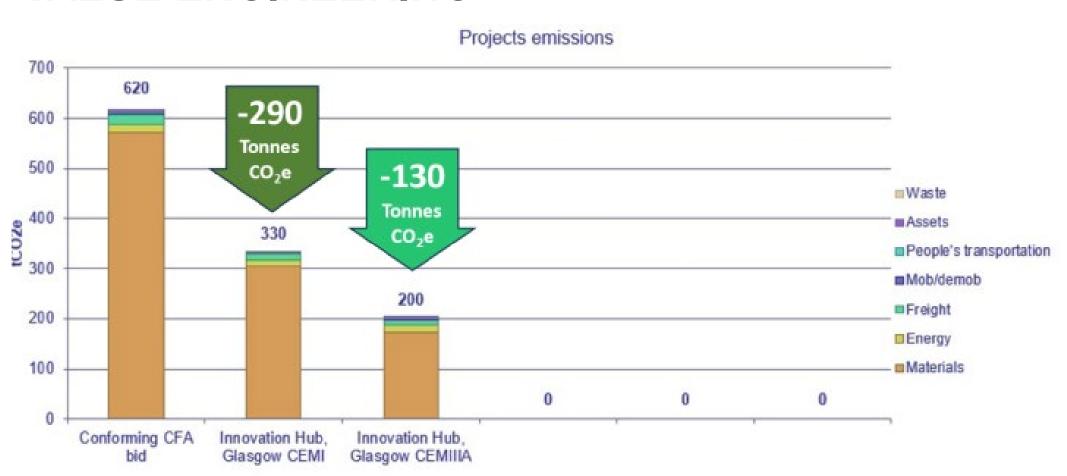
**Benefit to client:** Reduction of 420 tCO<sub>2</sub>e, no spoil to remove from site & cost savings.





## **ORBISTON COMMUNITY HUB**

## **VALUE ENGINEERING**





# **ARUNDEL, WEST SUSSEX**

**Client:** Oakland Homes

Client requirements: Tender design 450mm dia CFA piles

to 25m

Former gas works with contamination.

**Expertise:** RBL proposed 300/600mm and 400/700mm CHD piles to 17m

Sustainability benefits: Replaced up to 70% of Portland Cement (CEMI) in the original concrete mix with Ground Granulated Blast Furnace Slag (GGBS)

**Benefit to client:** Reduction of 130 tCO<sub>2</sub>e, no spoil to remove from site & cost savings.





# **ARUNDEL, WEST SUSSEX**

# **VALUE ENGINEERING**





Table 1. CHD vs CFA Comparison

	CHD (300/600mm)	CFA (450mm)
Pile Depth (max)	17.0m	25.0m
Project Duration	12 days	17 days
Spoil Disposal	Minimum to none	737 m3
CO <sub>2</sub> Footprint	180 tCO2e	310 tCO <sub>2</sub> e

# Let's Recap!



# **ABOUT CHD**



Is CHD suitable for contaminated sites?



### **ABOUT CHD**



Is CHD suitable for contaminated sites?

Yes – less materials are bought to the surface making it ideal for brownfield and environmentally sensitive sites.





## **ABOUT CHD**



Can CHD piling support high loads?



### **ABOUT CHD**



Can CHD piling support high loads?

Yes, CHD piles can support up to 2,400kN.





#### **ABOUT CHD**



Does CHD work in all ground conditions?



#### **ABOUT CHD**



Does CHD work in all ground conditions?

No, CHD piles are ideally used in soft, firm and stiff clays and loose and medium dense silt and sands.



However, we do offer pre-boring for more challenging ground conditions.



#### **ABOUT CHD**



Does CHD piling cause vibration and/or noise?



#### **ABOUT CHD**



Does CHD piling cause vibration and/or noise?

Virtually vibration free and low noise making it suitable for urban environments and sensitive sites.





# THE BENEFITS



Sustainable alternative to CFA





# THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution





# THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



# THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



Ideal for contaminated ground



# THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



Ideal for contaminated ground



Improved soil strength





### THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



Ideal for contaminated ground



Improved soil strength



Minimal vibration



### THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



Ideal for contaminated ground



Improved soil strength



Minimal vibration



Low carbon concrete



### THE BENEFITS



Sustainable alternative to CFA



Cost-effective solution



Minimal spoil



Ideal for contaminated ground



Improved soil strength



Minimal vibration



Low carbon concrete



Can be used for cohesive & non-cohesive soils



# Q&A

