### Welcome to...

Maximising Commercial Construction with Expert Piling Techniques

### **Andrew Preece**

National Business Development Manager

### **Nicola Carr**

MSc (hons) BSc (Hons) GMICE Senior Design/Estimating Engineer



### **ROGER BULLIVANT**

### roger-bullivant.co.uk

☑ Info@roger-bullivant.co.uk

**\( \)** 0845 838 1801

in @rogerbullivantlimited

### **Contents**

Our Business

02 Safety & Sustainability

The Process

Our Techniques

Project Solutions

Questions

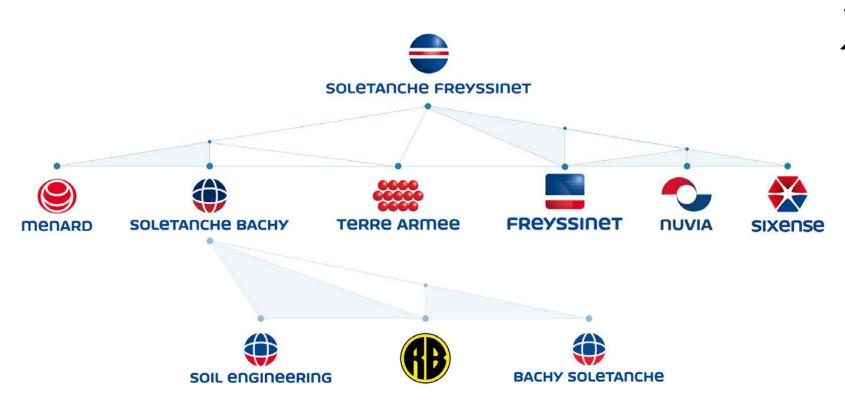




### Our Business











### Ground Engineering Specialist of the Year







# Safety & Sustainability





Roger Bullivant Limited is working towards reducing its carbon footprint by 40% by 2030.

### What have we done so far?



#### Low Carbon Concrete in all Precast Products

Reduced cement content by 50% by replacing it with an alternative cementitious material, reducing its embodied carbon.



### PV Panels on Manufacturing Facility & Green Tariffs

3000kWp system to create a renewable energy source, reducing greenhouse emissions.



#### Zero Emission Forklift Fleet in Manufacturing Facility

Electric trucks can save an average of 679,805 kilograms of C02 a year.



### Supporting the National Forest

We make a significant donation each year to support the continued creation and management of woodlands.



#### Recycled Driven Steel Tubular Piles

Produced from recycled steel casings salvaged from the oil and gas industry.

### The Process



### **Project review**

Site investigation

Loads and Layout

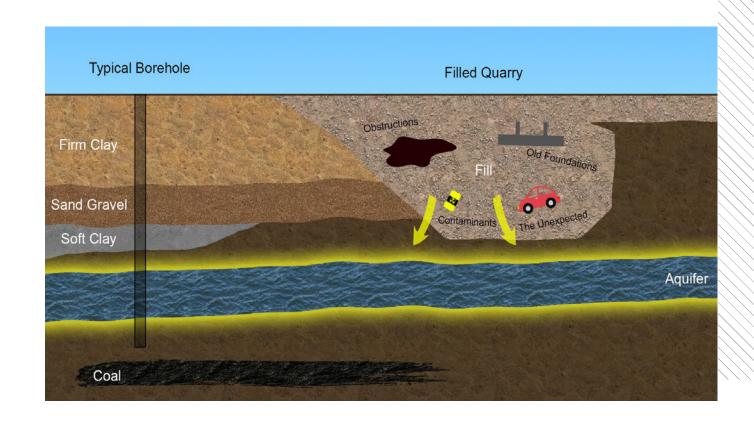
Specification/Requirements

Environment

Preliminary solution

**Design Development** 

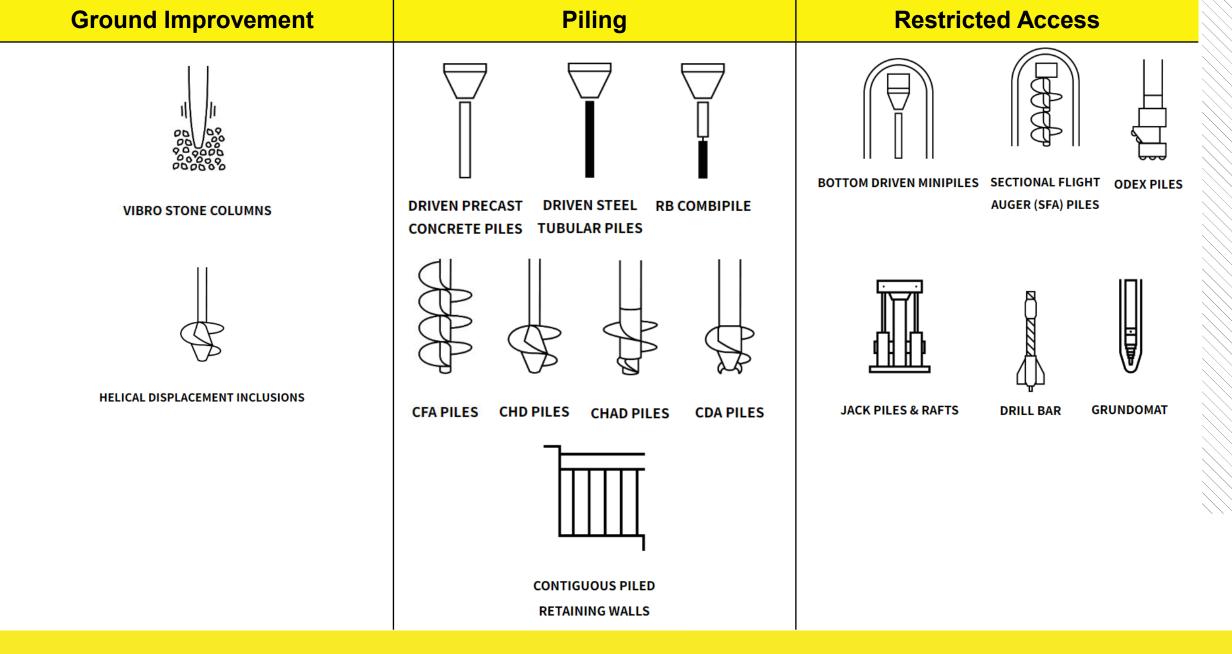
Final foundation solution & design





### Our Techniques







### Displacement vs Replacement

Displacement Piles	Replacement Piles
<ul><li>Preformed Steel/Concrete</li><li>Insitu Concrete</li><li>Vibro Stone Column</li></ul>	- Insitu Concrete





Project: Data Centre, Hayes

Original Solution: Continuous Flight Auger Piles (CFA)

RBL Solution: Continuous Helical Displacement Piles (CHD)

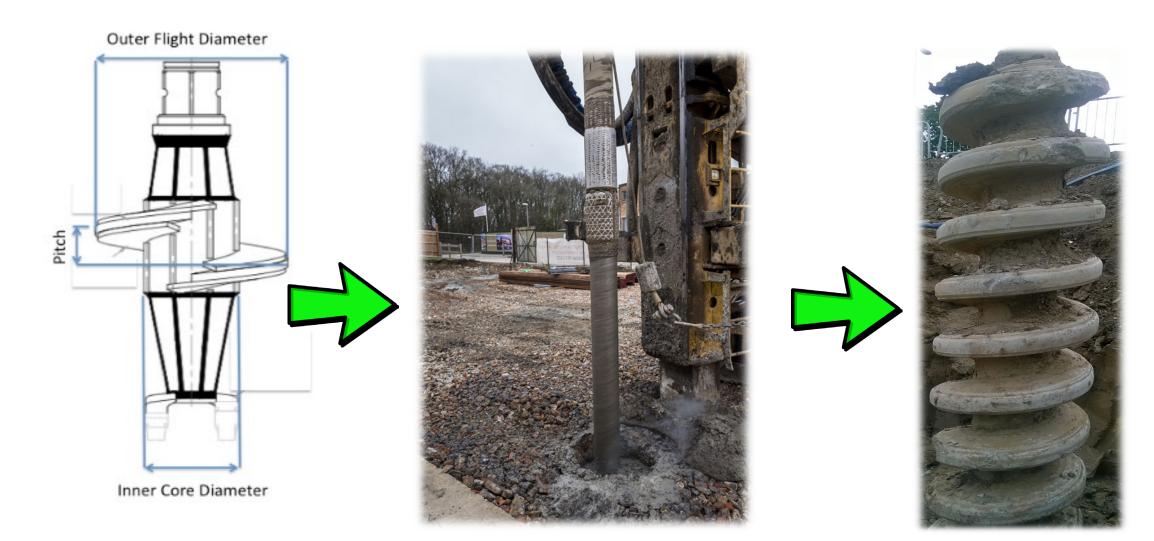
### **Key issues/requirements**

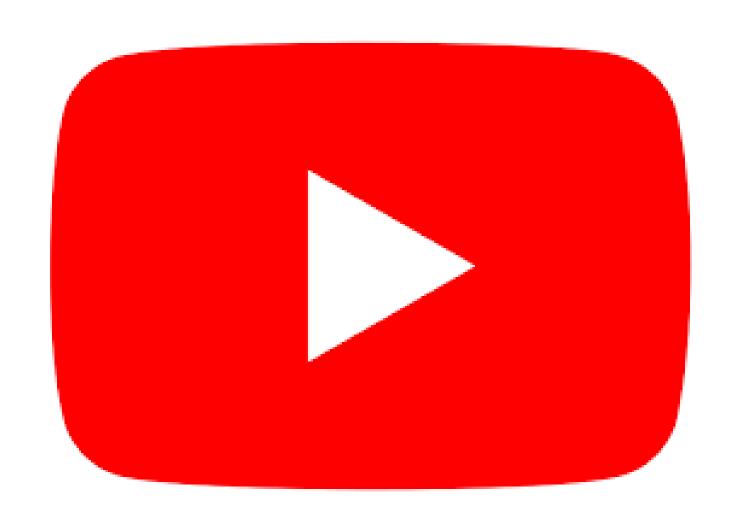
- Reduced Contaminated Spoil off site
- Speed of Installation
- Thames Water Sewer easement
- Network Rail Restrictions
- High Loads

### **Project Solution**

- Pre-auger Pile locations
- 2,500 no. 300/600mm & 400/700mm CHD Piles max 22.0m
- 77 No 600mm CFA piles to 26.0m
- 141No Male / Female Secant Piles
   750mm

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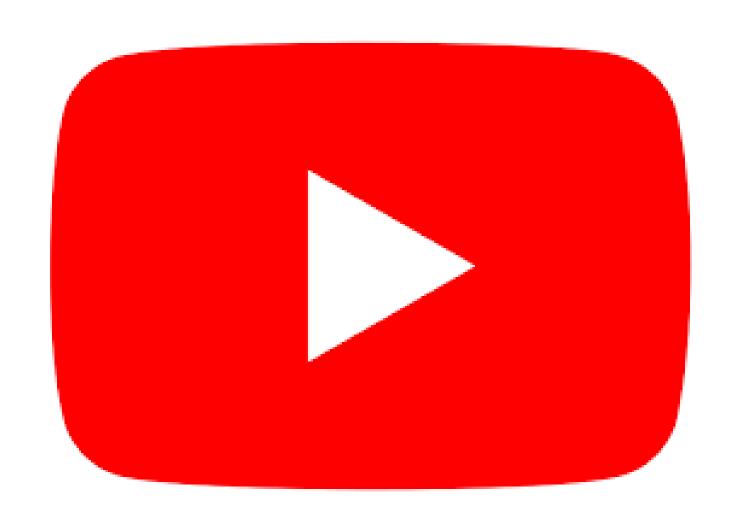


## Project Solutions: Driven Precast Concrete Piles and Caps











Access 18, Avonmouth

Driven Precast Concrete Piles Precast Caps

### **Key issues/requirements**

- Quick programme
- Hard driving conditions

### **Project Solution**

- 3 rigs employed
- Coordination with client to ensure steel erection could commence
- Static load testing
- Driven Precast Concrete Piles (250mm sq.) & Precast Caps (800mm sq.)
- 75 piles installed per day
- Pre-auger localised areas of dense soil layers
- Precast caps reduced design thickness of insitu slab

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Care Home TRL Site, Crowthorne

Driven Precast Concrete Piles Sectional Flight Auger Piles (SFA)

### **Key issues/requirements**

- Steel frame / Traditional mix
- Lift pit slabs / Crane base
- Holding Down Bolt sets
- Quick Program
- Residential location

- 186 no. (200mm sq.), 120 no. (250mm sq.)
   & 46 no. (300mm sq.) Driven Precast Concrete Piles (Quiet hammer)
- 300 SFA pile for crane base
- 3400lm pile in 10 days
- 750lm RBeam in 7 weeks
- Holding down bolts for steel frame
- Lift pit bases





Industrial Mezzanine, Nisbets, Avonmouth

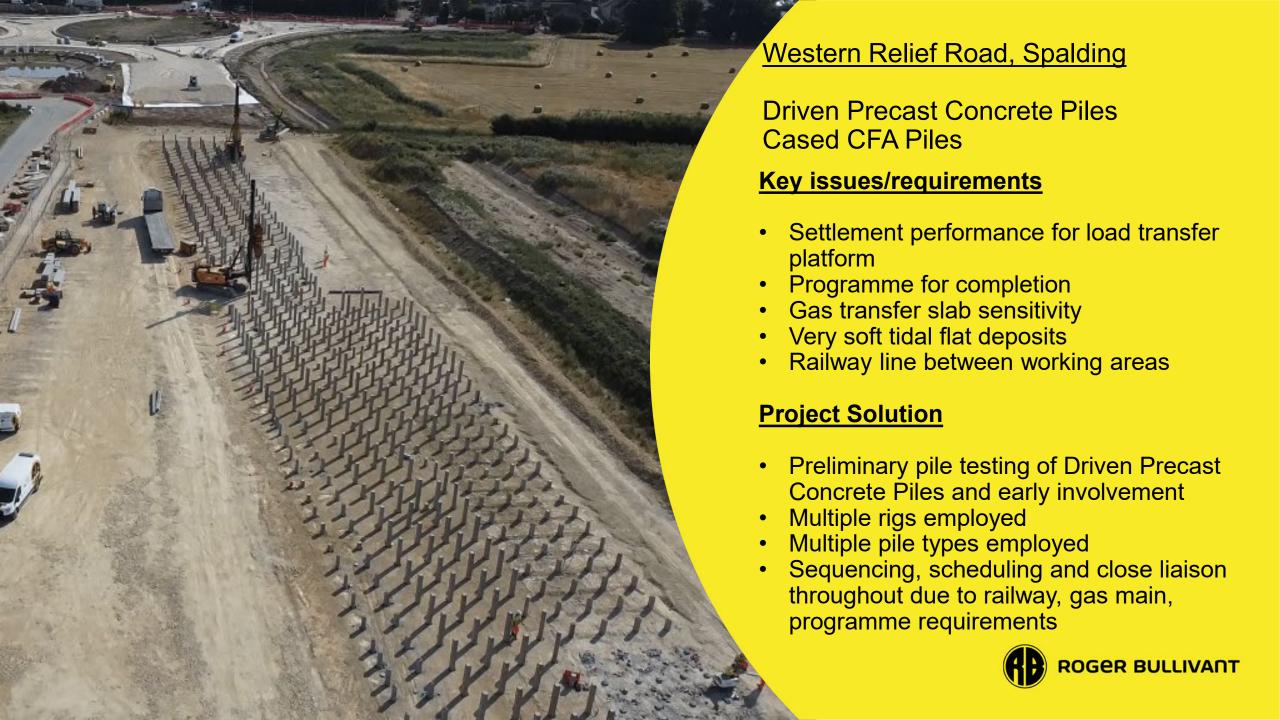
**Driven Precast Concrete Piles** 

### **Key issues/requirements**

- Nighttime working
- 12m headroom
- Very poor ground to 16m
- Working inside existing building
- Narrow access for materials

- TR1 reduced headroom piling rig
- DPF-HD90 filters on rig and forklift
- Detailed planning and scheduling
- Precast piles better suited to very soft ground
- Segmental piles 72 no. (250mm sq.) 514kN







Big Yellow Storage, Hove

Contiguous Piled Retaining wall

### **Key issues/requirements**

- 2 storey basement
- Groundwater table below excavation
- 6m Made Ground over Chalk
- Crane Base, Contig Piles, Load Bearing Piles

- CFA Piling
- Designed for temporary cantilever to reduce propping- programme acceleration
- 14 different reinforcement cage types for economic design





Commercial Property, The Majestic, Leeds

Sectional Flight Auger Piles

### **Key issues/requirements**

- Works in existing basement
- Historic Building
- City Centre Location
- 100-year-old basement walls

- Mini rig craned into the building
- 450mm Crane base/column piles, 300mm Contiguous Piles
- Low vibration, restricted access solution



# Thank you for listening! Any Questions?





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